



Confirmation of Quality-Requirements

Tail lamp / Headlamp

Name, Vorname, MP/XR4

Böblingen, Datum

Mercedes-Benz

Das Beste oder nichts.



Tail lamp / Headlamp BR , Supplier _____

Summary of the most important quality requirements

Process specification sheet (version V1.7, 01.03.2022) fully accepted (incl. photometrical tests)? If not: rejected points discussed and released by quality MP?	Yes/No Yes/No	Are the tolerance specifications accepted completely?	Yes/No
For information: main changes in PLH to previous version - photometrical measurements and documentation - Requirements for connectors (only for headlamps) - Changed requirements for geometry		Are there special processes planned to fulfill the required tolerances? Which? (milling/drilling, laser welding, laser cutting, Inline measurement of lens, ...)	Yes/No
Time plan communicated? PPFB date and ESWFT date confirmed?	Yes/No Yes/No	Measurement fixture (3D) planned?	Yes/No
- Which production location is planned? - Is the production plant released by DAI and CCC-certificated? Is the location successfully CSR-audited (Corporate Social Responsibility) - Number of launches in production plant in the year of SOP? - shared assembly line (other OEM or DAI projects)	Yes/No Yes/No Quantity: Yes/No	Is a Inline-measurement equipment planned? Number of Inline measurement points confirmed? Lamps: number of surface/gap points is 8/8 Lightband: number of surface/gap points is 12/12	Yes/No Yes/No
Assembly layout presented? Tail lamp: tempering before Inline? Headlamp: light adjusting after hollow-screw	_____ Date Signature Yes/No Yes/No	Supplier (Responsible for surface specification for production) MBN 10503	NOTE: This translation is for information purposes only. The German version shall prevail over all others. 01.03.2022

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